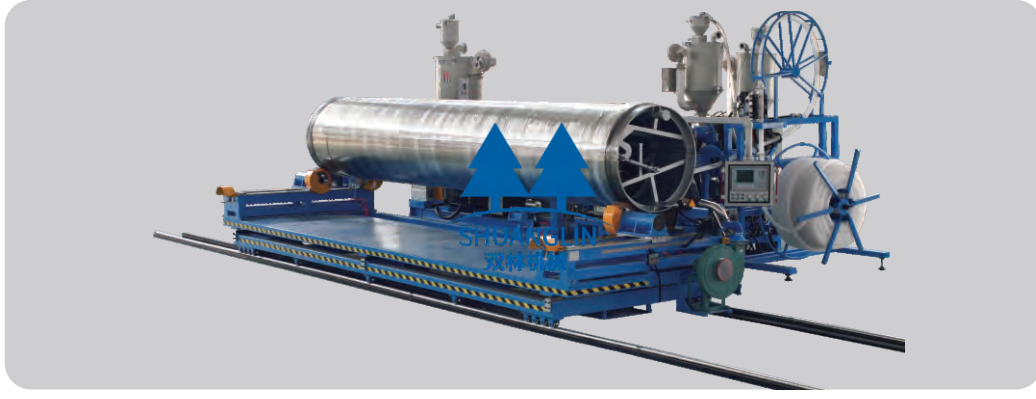




市政排水管道挤出生产线

Infrastructure Sewage Pipe Production Line



Zhejiang Shuanglin Environment Co.,Ltd.
Zhejiang Shuanglin Technology Co.,Ltd.

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- Mission 司使命
公 使命 全球最值得信赖的管道装备机
Make The World by Creating Plastic Pipe Machine.
- Value 心价值
核 核新为先 品质为重 以人为本 诚信为根!
Honesty consists of Specialized Innovation and Quality.
- Corporate culture 企业文化
让留在公司的每一名员工成为最好的自己!
Make every employee who stays at the company to be the best of himself.

WELCOME TO SHUANGLIN COMPANY

Shuanglin company business covers plastic pipe and composite pipe machinery, plastic pipe, material trading, and new material technology innovation.

The main business of Shuanglin company specialized on plastic and composite pipe machinery. Since 1978, Shuanglin have been seeking new solutions for the plastic extrusion, extrusion moulding and multi layer pipe forming & welding. All the innovations are based on safer application, faster installation, easier production and less energy consumption. Thanks to the 400 employees, who makes Shuanglin pipe machinery reach 7500 sets all over the world. University and Chemical Institute cooperation helps Shuanglin pipe extrusion solutions fully certified and approved.

We follow the ISO9000 quality management system, and CE design standard, making the machinery high reliable quality and fast remote service. Meanwhile, Shuanglin service engineer goes all over the world to spread the know-how and skills, to help the pipe factory save energy and waste, improve pipe quality and efficiency.

浙江双林塑料机械有限公司专业从事大口径塑料管道生产、复合管道生产等塑料机械成套装备研发、制造的国际级高新技术企业。标准厂房面积75000多平方米,年新增设备生产能力在1000套左右,独具优势的产品有铝塑复合管生产线、16-1600mmPE双壁管生产线、300-4000mm增强增强管生产线、节能高速PE-RT、PB管生产线、一线四出PVC管生产线。

现有员工6000多人,其中,中、高级工程师及专业技术人员2600多名,2008年成立杭州市企业技术中心,公司自成立以来不断地进行技术创新和产业升级,加入了余杭区“双百工程”,开展了与浙江大学机械研究所长期合作,截止至2012年3月,获得国家专利100多项,并承担了多项国家火炬计划项目。2008年12月,公司被评为国家高新技术企业。近几年获得多项国家创新基金,双林公司现为国家重点支持领域的高新技术企业。中国驰名商标;2010年12月,双林产品被评为“杭州名牌产品”;公司现已通过ISO9000质量体系、GB/T28001:2001职业健康安全体系、ISO14001:2004环境管理体系、国家环保认证。

2009年公司在浙江衢州绿色工业园区成立双林工业园,总投资2亿元,专注于塑料机械成套装备的研发、制造、培训,经过多年的精心研究,公司在挤出吹胀成型装备领域取得重大突破,其中大口径聚乙烯增强增强管生产线填补了国内空白,并已获得国家发明专利。

双木为林,聚木成森;协同共享,和衷共济。在全体员工的共同努力下,双林将努力打造成中国装备制造业的标杆企业!双林愿景——双木为林,聚木成森,努力将双林打造成中国装备制造业的标杆企业,为人类创造节能环保的品质的生活。

双林使命——用专业立身的理念为客户创造价值,以敢为人先的精神为客户提供安全、高效、环保的生产设备。

双林价值观——对内,以人为本;对外,诚信立业。

双林精神——双木为林,聚木成森,协同共享,和衷共济。

SHUANGLIN PLASTIC MACHINERY

Huge Calibre HDPE Profile Wall Pipe Extrusion Line 大口径缠绕增强聚丙烯管生产线

Main technical characteristics
主要技术特点

This production line adopts high efficiency extruding square pipe winding shaping and HDPE extruding welding process to produce the high ring stiffness profile wall HDPE sewerage pipe and super large calibre pressure water supply pipe. This pipe has the feat of high ring stiffness and strength, easier producing, the production line is easy to run and stop, fast mandrel changing is available, besides, it can ensure no waste pipe produced, which saves the material distinctly.

To change some parts, the production line can change to produce the square pipe and convergent type vertical winding manhole, one machine multi function which makes the full use of the machines.

The line adopts advanced PLC and color liquid HMI screen controlling system. Easy operating, standalone adjusting range to synchronization, error alarming, beautiful outlook, highly automatic and stable producing.

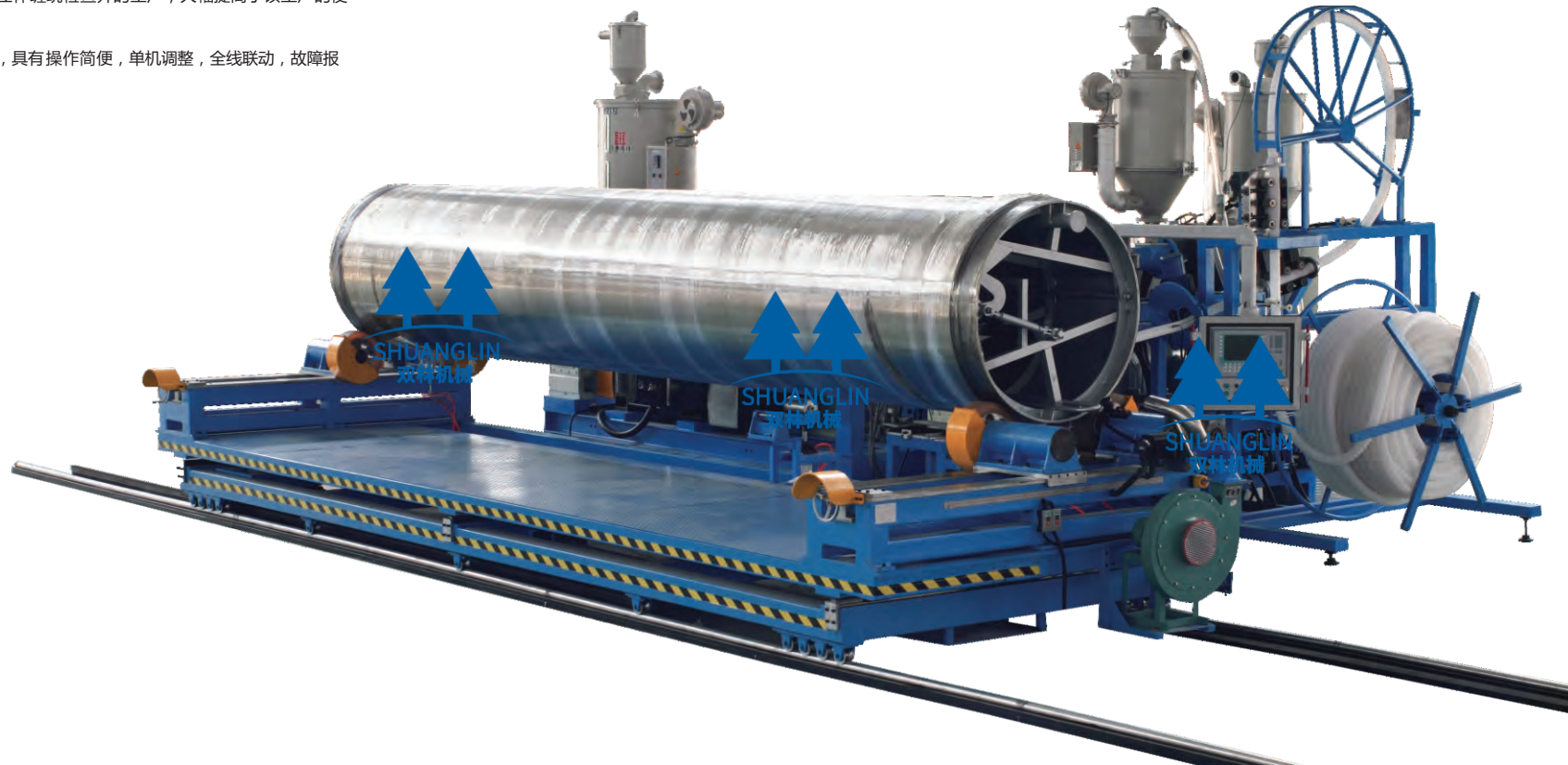
该生产线采用高效挤出型缠绕成型和同步PE挤出焊接工艺生产高环刚度结构HDPE排污管以及超大口径砂承压供水管道,成品环刚度及冲击强度高,生产及成型度高,开停机方便,能快速更换生产所需的模具,并且做到无废料生产,大幅降低用户的生产成本。

生产线经过适当模块化单元,即可实现方形缠绕管和收口立式缠绕管检查井的生产,大幅提高了该产品的使用效率,实现了一机多用的目的。

机采用先进的PLC与彩色大屏幕液晶显示屏组成的控制系统,具有操作简便,单机调整,全线联动,故障报警,外形美观,自动化程度高,生产稳定可靠。

Main technical parameters
主要技术参数

型号 Type	管材规格 (mm) Pipe Size	最高生产速度 (m/min) Max Speed	总装机容量 (kw) Total Power	生产线占地(m²) Space Coverage
SLCRP-2000	Φ300-Φ2000	0.35	320	38*16
SLCRP-3000	Φ300-Φ3000	0.35	450	38*16
SLCRP-4000	Φ1500-Φ4000	0.10	640	38*16
SLCRP-6000	Φ200-Φ6000	0.50	220	30*12



P

SHUANGLIN PLASTIC MACHINERY

Double Wall Corrugate Pipe Production Line 双壁波纹管生产线

Main technical characteristics
主要技术特点

Shuanglin latest double wall Corrugated Pipe Production Line is applied on HDPE/PP/PVC Double Wall/Single wall Corrugated Pipe production. It adopts the second generation pressure water cooling moulding technology and 15 invent patent design, pipe ranges ID100-ID800mm Higher speed and low power consumption makes pipe production more competitive than traditional corrugated pipe machine.

Aluminum alloy Material, pipe profile is calculated by specialized software, to improve ring stiffness Runner table installed with big size needle bearings, increases the weight loading capacity, stability and lifetime. Centre height: The mould blocks are horizontally installed in the forming track in fixed centre height, while sizes change, no need to change the corrugator machine centre height. The cooling circuit and vacuum channel in the mould blocks are formed in one time by precision casting with advanced patented technology, which brings a higher strength and longer lifespan for the mould blocks and ensures the production of pipes with higher quality and higher efficiency. The position of corrugator can be adjusted electrically, and lastly in each dimensionally precisely. The corrugators has a function of with drawing in case of emergency.

Forming mould can be used on bigger type corrugator, saves mould investment. Closed loop pressure water circulation cools takes out the heat quickly which makes faster pipe forming. Fast and cutting change. Main drive takes low-speed motor, stable and high precision running. Haui-off and Mould Machine: High precision cutting positioning, full automatic cutting, less man power apply.

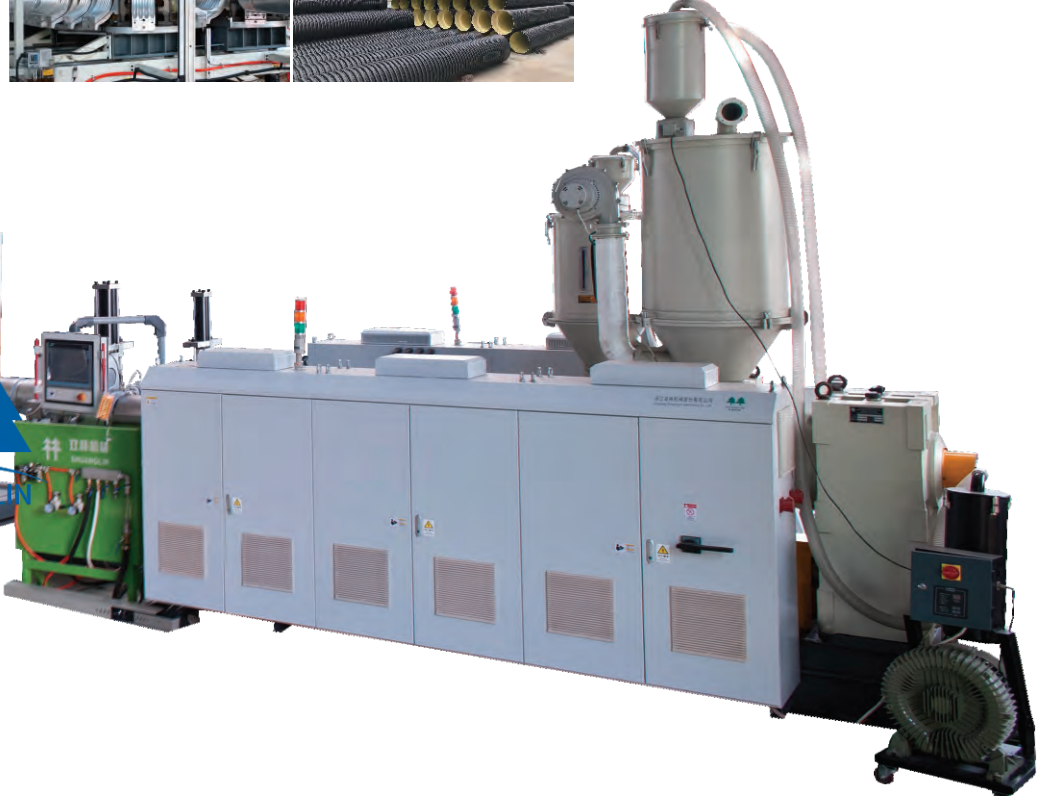
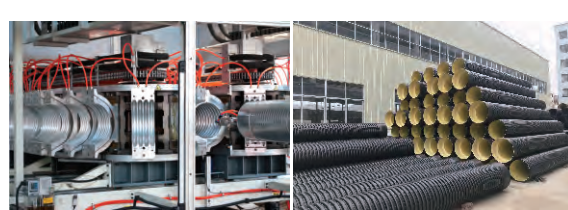
It adopts international top brand PLC control system and modularizing control system, high compatibility and control precision with high reliability.

本公司最新开发的双壁波纹管生产线,是在充分吸收国内外先进技术的基础上,自主研发的二代吹式压力水冷却生产线,拥有十多项发明专利,生产范围在ID100mm-ID800mm.

有多种类型挤出机可供选择,可实现HDPE、PP、PVC各种管材的生产,也可满足单壁波纹管生产需求。定型装置选用铝合金材质,表面经射蜡处理;管材成型经过专门的软件程序计算,可以在同样的米量下获得更优的成型质量。

成型机滑动底座为齿轮传动,装有尺寸可调轴承,提高了滑动底座的承载能力,寿命更长;生产线为固定中心高,更换规格时不需再次调整;不同规格生产规格模块通用;快卸式模块设计,使模块装卸方便快捷;独特模块冷却设计,使冷却水在模块内部快速的流动实现管材的快速冷却定型;主传动采用双速电机驱动,可实现稳定精确运行。

采用先进的PLC与彩色大屏幕液晶显示屏组成的控制系统,可单机调整,全线联动,操作简便,生产稳定可靠,自动化程度高,故障自动报警。



P

SHUANGLIN PLASTIC MACHINERY

Continuous Spiral Winding Pipe Production Line 连续聚乙烯缠绕结构壁(B型)管生产线

Main technical characteristics
主要技术特点

It is the latest innovation on B type spiral pipe(Krah pipe) production. Continuous S spiral winding pipe Production Line (B type structure Wall Pipe) is the great change on spiral pipe production: first time realized the Continuous pipe winding with socket in line processing.

HDPE S spiral winding pipe (Krah pipe) is widely used on Large-scale drainage systems, Drinking water storage and pipeline systems, Silo and tank construction. High ring stiffness, flexible, rustless, non-leakage non-pollution, installation friendly, smooth internal wall, different ring stiffness adjustable on line. Continuous winding key tech is the patent design internal rotary winding tools, replaced the traditional fix length mandrel, mandrel heating is not required any more, natural gas consumption minimized on continuous winding.

Production of Continuous wound pipe is easier, pipe quality control more reliable, bigger height of Pipe core pipe makes higher pipe ring stiffness, less defected pipe, less man power, more flexible pipe length while on line socket production.

It adopts international top brand PLC control system and modularizing control system, high compatibility and control precision with high reliability.

新一代连续型聚乙烯缠绕结构壁管(B型)管生产设备,是我公司自主研发有知识产权的全新产品属于国内首创,打破了传统缠绕结构壁管非连续生产方式。

HDPE缠绕增强管是一种具有强度高、弹性好、质量轻、耐腐蚀、零渗漏、无污染、密封性好、施工简便、内壁光滑阻力小、调整环刚度容易等特点新型环保管材。

连续挤出缠绕成型工艺,改变了传统的缠绕结构壁管采用插模生产聚烯烃缠绕结构壁管(B型)做法,并且大幅节省了装置气量和相关辅助材料。

连续自动生产的管材外观好, PP管壁厚,环刚度高,环刚度好,重量轻,工序简单,人工少,管材长度可根据需求生产。

先进的PLC控制系统,单机调整,全线联动,故障报警,自动化程度高,操作方便,生产稳定可靠。

Main technical parameters
主要技术参数

型号 Type	管材规格 (mm) Pipe Size	生产速度 (m/min) Speed	总装机容量 (kw) Total Power	生产线长度 length and width
SLPEC-1000	Φ300-Φ1000	0.3	450	20*10



P

SHUANGLIN PLASTIC MACHINERY

Spiral Corrugated Pipe Bell And Spigot Forming Machine 螺旋波纹管承插口制造机

Main technical characteristics
主要技术特点

Applied diameter ranges DN300mmto DN3000mm, length 6000mmto 12000mm. The whole machine accomplishes to produce the widest specifications ranges all over world. The production line is easy to operate and stable in production. The production line consists of different modules, one module under repairing does not influence on the other modules, it will not cause suspension while repairing.

加工管材规格范围DN300mmDN3000mm, 标准长度6000mm-12000mm, 一兼生产线可以实现多种规格产品的生产,远远超过同行业生产线的生产能力。

生产线操作简便,生产稳定性强,生产快速化分工,其中一个模块维修不影响其它模块的生产,改变了当前塑料管材生产线部件维修停机的状况。

Main technical parameters
主要技术参数

型号 Type	管材规格 (mm) Pipe Size	最高转速 (m/min) Max. Spe
SL-CH3000	Φ300-Φ3000	1-1.5
SL-CH2000	Φ900-Φ1800	0.75-1.25
SL-CH1000	Φ1900-Φ3000	0.5-1



P